



HANDMADE IN FLORENCE

La Marzocco Technical Bulletin # 54 - MARCH 27th 2012 NEW GB5/FB80 GROUP CAPS & GIGLEUR

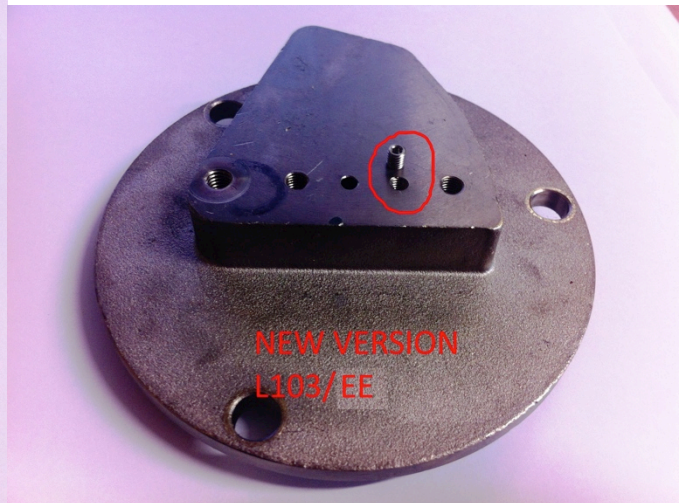
Dear La Marzocco Family Member,

Herewith we would like to inform you about the new improved GB5 & FB80 group caps.

As you should already know, in the old group caps, the ruby restrictor (gigleur) was screwed underneath the cap (see image below), restricting the water flowing to the flowmeter.



This cap has been now redesigned, so that the ruby gigleur is placed between the flowmeter outlet and the solenoid valve inlet (SEE IMAGES BELOW). In addition the inlet of the flowmeter has been further restricted from 1,1mm to 0,9mm. This change is affecting ALL GB5&FB80 from machine s/n 5679 (AV) and s/n 5680 (EE).



Thanks to this modification:

- The procedure to change the gigleur is much simpler, since it is only needed to remove the solenoid valve and not the whole cap. The gigleur (which is screwed on the cap) can be removed using a #2 hex key.
- Bleeding the air out of the group is not needed, since the coffee boiler will vacuum itself by flushing the group.
- The flowmeter reading will be much more precise and doses will be more repeatable.

Here below the parts # recap:

NEW GB5/FB80 AV GROUP CAP: L103/FGC.01

NEW GB5/FB80 EE GROUP CAP (SAME AS THE OLD ONE): L103/EE

NEW RUBY GIGLEUR 0,6mm: F.3.032

NEW RUBY GIGLEUR 0,7mm: F.3.033

NEW RUBY GIGLEUR 0,8mm: F.3.034

Remaining available to clear any doubt.

Best regards

After Sales Department