# kb90 preventative maintenance summary (pm kits are available)



### 3/9 month maintenance

Check portafilter baskets and springs. Replace if necessary								
Confirm auto flush system is functioning								
Check straight-in piston for leaks under pressure. Rebuild piston if necessary								
Replace diffuser screens (A.5.095)								
Inspect drain system								
Test all buttons for proper operation								
Test flow meter resistance (2.2 $k\Omega$ +/- 10%)	G1:	kΩ	G2:	kΩ	G3:	kΩ	G4:	kΩ
Check brewing pressure								
Check expansion valve operation								
Test flow-rate of each group (ml/30 sec)	G1:	g	G2:	g	G3:	g	G4:	g
Check steam valves for proper operation								
Check fittings and valves for leaks								
Clean auto-fill probe								
Check vacuum breakers								
If ABR:								
Confirm scale accuracy with 100g weight. Calibrate scales if necessary								
Confirm portafilter weight within +/- 0.05 grams	P1:	g	P2:	g	P3:	g	P4:	g

### 6 month maintenance (in addition to the above)

Rebuild steam valves (1206) Replace group gaskets and bumpers (1207) Inspect group cap micro switches

#### 12 month maintenance (in addition to the above)

Inspect electrical wiring Replace safety valve (**B.2.024**)+(**L180**) Replace vacuum breakers (**B.2.029**) + (**L100**) Replace expansion valve (**L140/C**) Replace bushings (if present) on straight-in lock system (**F.8.016**)

## check water quality (sample of water must be taken at the pump)

value	min	max	pre	post	value	min	max	pre	post
T.D.S ppm	90	150			Total Chlorine ppm	0	0.1		
Total Hardness ppm	70	100			рН	6.5	8		
Total Iron ppm	0	0.02			Alkalinity ppm	40	80		
Free Chlorine ppm	0	0.05			Chloride ppm	0	30		